

EXHIBIT "C"

HEIM CORP.

ACKNOWLEDGEMENT

FRANKFORT, ILL. 60423

P. O. BOX R

815-469-2335

ASSEMBLY ORDER FOR PRESS BRAKE

2176 wdm

Week of:

ite Rec'd 4/21/78

MODEL NO. 70-6

SERIAL NO. 2176

DUE DATE 3/18/78

OLD TO: H-S MACHINERY CO.

P.O. NO. 2456

HIPTO: AVCO LYCOMING DIVISION, 550 South Main St., Stratford, Conn. 06497

PRESS BRAKE TO INCLUDE:

BASE PRICE	Specifi- cation		Specifi- cation		Specifi- cation	
STROKE	3"		RAM INDICATOR	YES	COUNTER- BALANCE	NO
CHUT HEIGHT	12"		RAM POWER	YES	RAM MACHINE FOR ANGLES	NO
OTOR HP	5		HORN EXT. RIGHT	NO	BED MACHINE FOR ANGLES	NO
OTOR RPM	3600		LEFT	NO	WELDED ANGLES	NO
OTOR FRAME			LUBRICATION:		PERMANENT	NO
PORTS			ONE SHOT	YES	FLANGED BED	NO
PULLEY			AUTOMATIC	NO	PERMANENT FLANGED RAM	NO
TARTER: STD.	YES		TRU-KON-TROL	YES	CAST BRACKET	NO
REV.	NO		PRESS BRAKE	YES	BOLSTER PLATE	NO
VOLTAGE	440 V		TRU-KON-TROL	NO	DIE BLOCK	YES
			PUNCH PRESS	NO	PAINT	STD.
			PALM BUTTONS	NO		
			FOOT SWITCH	YES		
			BACK GAUGE, FRONT	YES		
			OPER. MANUAL	YES		
			POWER	NO		

OPTIONAL EQUIPMENT:

THIS ORDER IS SUBJECT TO CANCELLATION CHARGES.

REMARKS:

This order is accepted subject to the right of the purchaser to cancel the same at any time prior to shipment upon written notice to this company of such cancellation and payment of a cancellation charge of twenty per cent of the total amount of the order. If such notice is received within fifteen days from the date of the order, such cancellation charge will be waived.

ate Completed

By

Date Shipped

By

Code: MA=Machine for angles

H=Horn Press

PF=Permanent Flange

INSPECTION SHEET PRESS BRAKE

Date	Model No. 90-6				Serial No. 2176			
Item	Check	Spec./Comment	OK	By	Objection	Correction	OK	By
Stroke	Dim. inches	3"	B7					
Shut Height	Ram to bed strk dn-adj. up	12"	OK					
Strokes/minute	Actual count	25 strokes	OK					
Flywheel	Exact dia. and thickness	24" x 3 1/2"	B7		OK	WALLY + B RAMSOY		
Flywheel Rotation	Clockwise/counterclockwise	C.C.W.	B7					
V-Belts	Section size and length	B-85	B7					
V-Pulley	O.D. and bore	4460-80	B7					
Ram Adj. Up	Actual ram indicator reading	0.180	OK					
Ram Adj. Down	Actual ram indicator reading	6.500	OK					
Ram and Bed Alignment	Clamp bar on each end bring ram down and measure	L. 5, 5 1/16 R. 5 1/16, 5 1/16	OK					
Lubricator	Make and size	Bijon one shot	B7					
Lube Type	Kind of oil or grease used	2 Lubricant H.	B7					
Oil Meters (Ram Guides)	Actual size	#1	B7					
Oil Meters (Conn. Rods)	Actual size	#3	B7					
Oil Meters (Main Brngs)	Actual size	#2	B7					
Oil Lines	Purged and fittings tight	OK	B7					
C'bal. Cylinders	Bore and stroke	NA	B7					
C'bal Cyl. Bar	Size and length	NA	B7					
C'bal. Cyl. P.S.I.	Press. req'd to take up ram	NA	B7					
C'bal Pressure Sw.	P.S.I. set @	72	OK					
Main Pressure Sw.	P.S.I. set @	72 PSI	OK					
Clutch Hub	Bore & thickness	2 1/8" x 3"	B7					
Clutch Hub Lock	Type and tightness	Nut & Lock Ring	B7					
Clutch Plates	Quantity and size	3 plates	B7					
Clutch Shims	Quantity and thickness	2 per pin	B7					
Clutch Operation	Friction and heat	OK	OK					
Brake Hub	Shape, bore and thickness	2" x 2 1/8"	B7					
Brake Disc	Bolts, runout and concentricity	3 bolts	B7					
Brake Caliper(s)	Quantity bolts and run out	one	B7					
Die Mtg. Bolts	Dia. length and head clearance	1" x 7/8" 1/2 clearance	B7					
Die Block	Position in groove and size	standard	B7					
Horn, Extension(s)	Length and R and/or L	NA	B7					
